

Advanced Scooter Workshop V2.82

User manual



April 2013

1. Introduction

Advanced Scooter Workshop is a K-line tool that incorporates ignition control unit (CDI) internal memory modification functions **without** cutting its plastic package, scrape sealant, soldering any wires or de-soldering memory IC. All you have to do is to connect four wires to controller connector.

EEPROM Read/Write functions will help you:

- To **copy** data from faulty CDI controller **into another** (even used one)
- To **read** T5-11 formatted Key Data from CDI controller if all keys are lost
- To **reset** used CDI controller to the state of a brand NEW controller

All functions works by K-line.

NOTE1: This tool cannot program key by itself – it just reads out transponder key data that you have to program into T5 transponder using any suitable transponder programmer.

NOTE2: You must to have at least 2 keys to complete key learning auto-procedure after CDI controller has been reset to NEW state.

2. System requirements

USB / K-line interface of **Advanced Scooter Workshop** connects to desktop or laptop PC using any free USB port. It is powered from an external power supply (+12V / 800mA Min). Scooter battery can also be used as a power supply.

Software runs on Windows 98, Windows XP, Windows Vista, Windows 7.

3. Supported CDI controller systems

Software version V2.82 supports:

MAGNETI MARELLI ACI100 / ACI50x / ACI60x with MC68HC05B8/B16 inside

MAGNETI MARELLI IMM003/IMM006 with MC68HC05E6 (0F82B / 0G72G) inside

MAGNETI MARELLI MIU1.XX / MIU2.XX with ST10F269-T3 inside

MAGNETI MARELLI MIU G3 with Infineon SAK-XC2060 and 95320 inside

MAGNETI MARELLI IAW15 with MC68HC11F1 (2E87J) inside

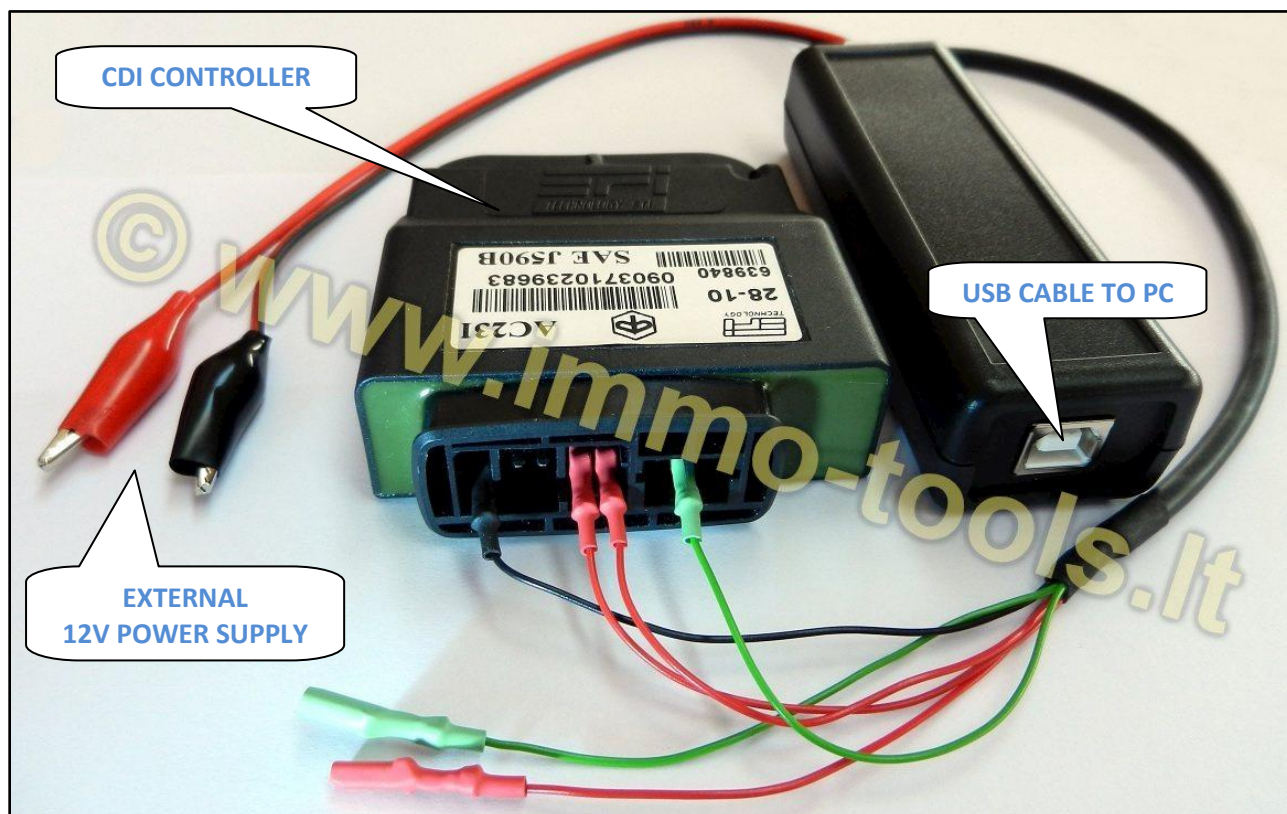
EFI TECHNOLOGY ACII/AC2I/AC5I/AC8I/AC21I/AC23I with ST72 and 95040

EFI TECHNOLOGY AC19I / AC20I / AC25I / AC32I with ST72 MCU and 95080

NOTE3. If you have **EFI TECHNOLOGY** controller that is not in the list but it has the same connector and internal hardware architecture like one of these from the list, it is **possibly** supported, but you must to check out for power supply and K-line pins in the wiring diagram of the particular scooter.

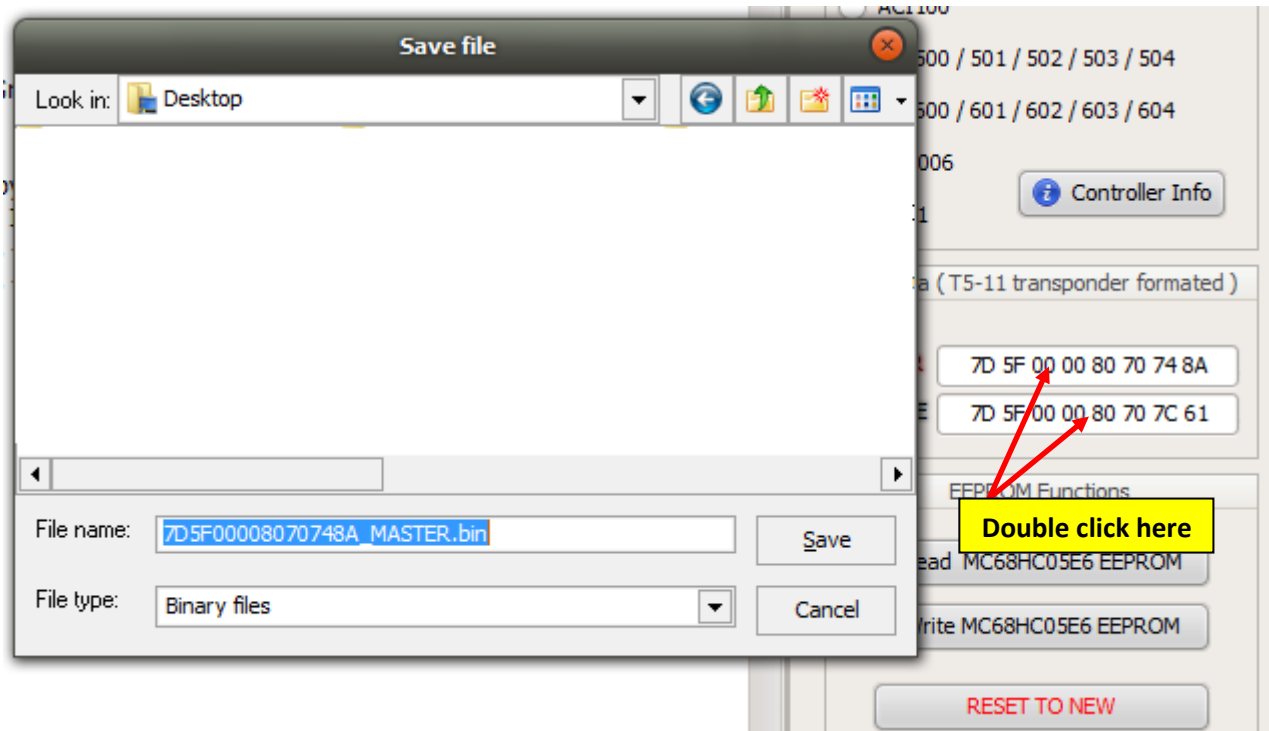
4. Connection

NOTE4: Always observe polarity when connecting external power supply!
Red terminal must be connected to **+12V**, black terminal to the **GND**.

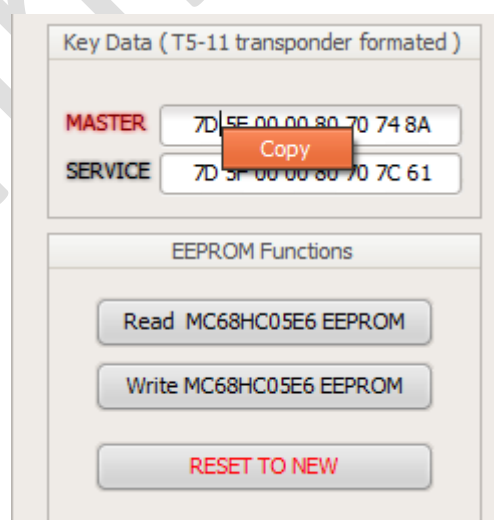


5. Software hints and special functions

Double click with mouse on the Key Data fields to save data to binary file. File name is created from the key data:

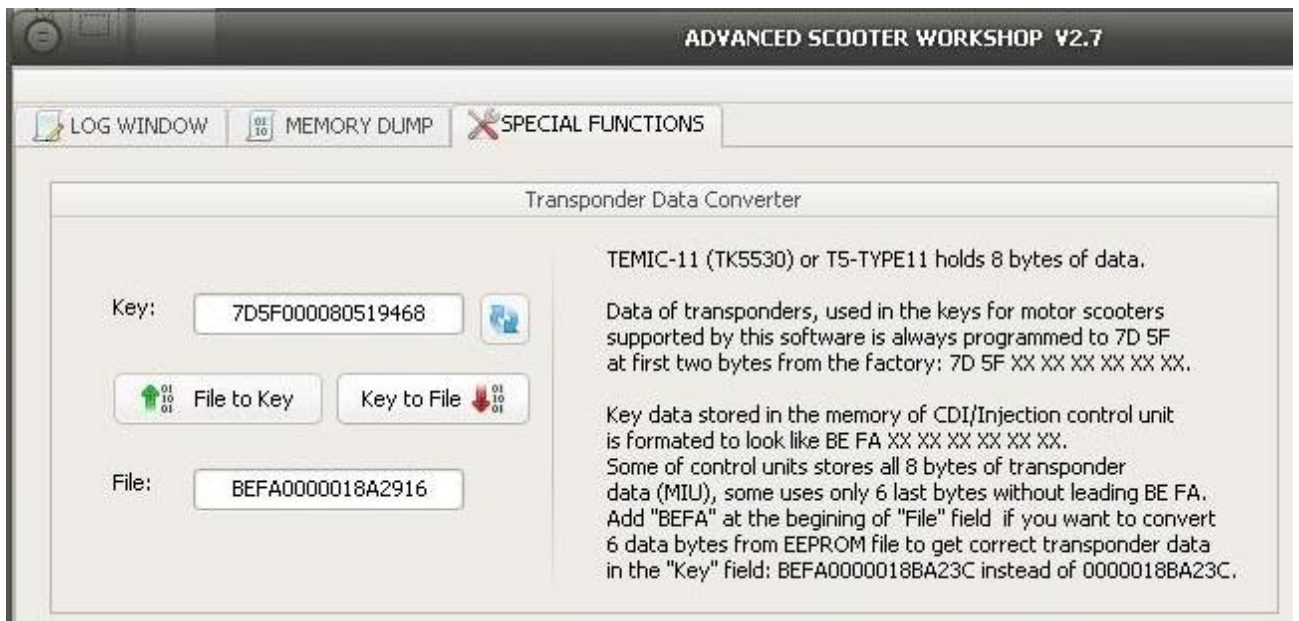


Right Click with mouse to **Copy** calculated key data to the Clipboard (no need to transfer data manually – now you can **Paste** it to the transponder programmer application when preparing transponder key from calculated data):



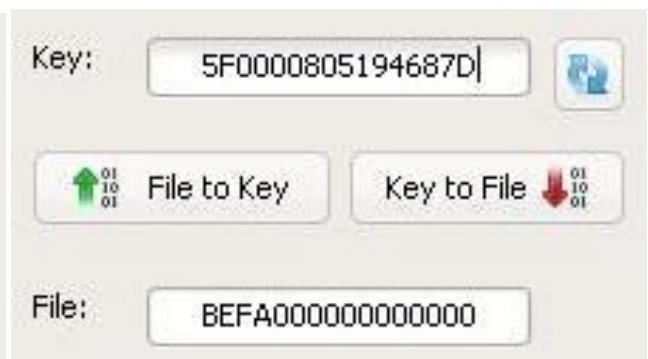
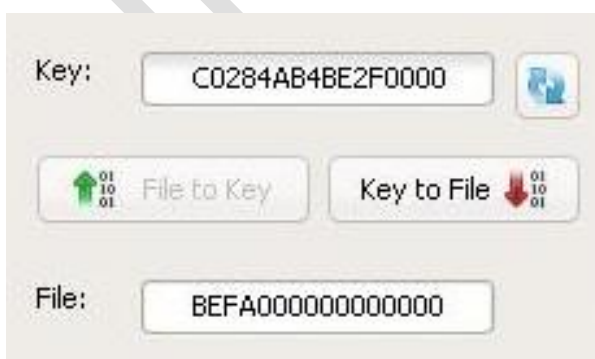
Transponder Data Converter for TEMIC11 / T5-TYPE11. Can convert transponder reader data to EEPROM file format and prepares data from EEPROM file to use with transponder programmer. **Copy/Paste** operations are enabled in Key/File data fields – **Right Click** mouse to copy/paste data.

Converter requires USB/K-line interface to be connected to the PC! External +12V power supply is not necessary.



When to use **Transponder Data Converter**?

Data may differ when reading same transponder key with several transponder readers:



Enter data from transponder reader to the “Key” field and press button with blue arrows to realign data bits.

This will result finding **7D 5F** bytes in the bit stream and placing them to the two first positions in the "Key" field:

Transponder Data Converter

Key: 7D5F000080519468

File: BEFA000000000000

File to Key Key to File

Press this button to realign transponder data bits.

Key data will be formatted as **7D5FXXXXXXXXXXXX**

Key data stored in the memory of CDI/Injection control unit is formatted to look like BE FA XX XX XX XX XX XX. Some of control units stores all 8 bytes of transponder data (MIU), some uses only 6 last bytes without leading BE FA. Add "BEFA" at the beginning of "File" field if you want to convert 6 data bytes from EEPROM file to get correct transponder data in the "Key" field: BEFA0000018BA23C instead of 0000018BA23C.

Now key data is formatted properly and is ready to be converted for writing to the file of CDI / INJECTION / IMMOBILIZER control unit:

Transponder Data Converter

Key: 7D5F000080519468

File: BEFA0000018A2916

File to Key Key to File

Press this button to convert transponder data

Write data from this field to the EEPROM of CDI/INJECTION/IMMO control unit. Use 6 bytes for ACI100/500/600, IMM006 and EFI TECHNOLOGY (00 00 01 8A 29 16 in this example). Use all 8 data bytes for MIU controllers

6. Key programming procedure after ignition/injection controller has been reset to NEW

- 1) Insert **MASTER** key (usually red or brown), turn ignition to ON for 2 seconds (until immobilizer LED goes OFF). Remove key from lock;
- 2) Insert **SERVICE** key (usually black or blue), turn ignition to ON for 2 seconds (until immobilizer LED goes OFF). Remove key from lock. Repeat for all **SERVICE** keys;
- 3) Insert **MASTER** key again and turn ignition to ON for 2 seconds (until immobilizer LED goes OFF) to close key programming procedure.

NOTE5: First key you will switch ignition on will be stored as a **MASTER** regardless of its color.

7. Additional key programming procedure

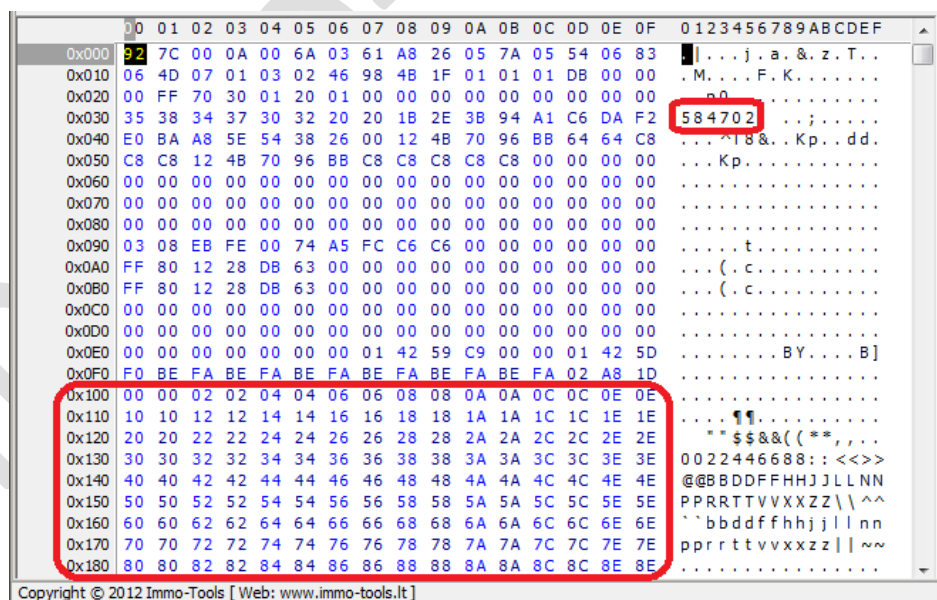
If **MASTER** key absent then read **MASTER** key data from particular control unit and program it to the **T5** transponder using any transponder programmer. Perform key programming procedure described in **chapter 6** using this **T5** transponder as a **MASTER** key.

8. How to know what is inside of your **EFI TECHNOLOGY** CDI controller if it is not in the list of supported controllers?

- ✓ Select system with external EEPROM of type 95080



- ✓ Read EEPROM as 95080



- ✓ If you have part number at addresses 0030-0035 but data in the range of 0100-03FF looks like in the picture (00 00 02 02 04 04 06 06 ...) then the real type of external EEPROM is 95040 and there is ST72C334 MCU with internal EEPROM inside that CDI controller. Select correct system with external EEPROM 95040 and ST72C334 MCU in that case.

MAGNETI MARELLI ACI100

CDI controller hardware

- Microcontroller** – MOTOROLA MC68HC05B8 (0D54J)
- Internal EEPROM memory** – 256 bytes. Stores Key Data, ignition advance tables

EEPROM functions

- **Read MC68HC05 EEPROM**

Press this button to read MC68HC05B8 internal EEPROM memory by K-line. Memory content can be modified and saved to disk with desired filename. Output file size – 256 bytes. **File is compatible with TPro products.**

- **Write MC68HC05 EEPROM**

Open file, containing data to be programmed and press this button to write it to the MC68HC05B8 internal EEPROM by K-line. Writes data from “Memory Dump” window. Data can be modified prior to writing procedure. Input file size – 256 bytes.

EEPROM memory map

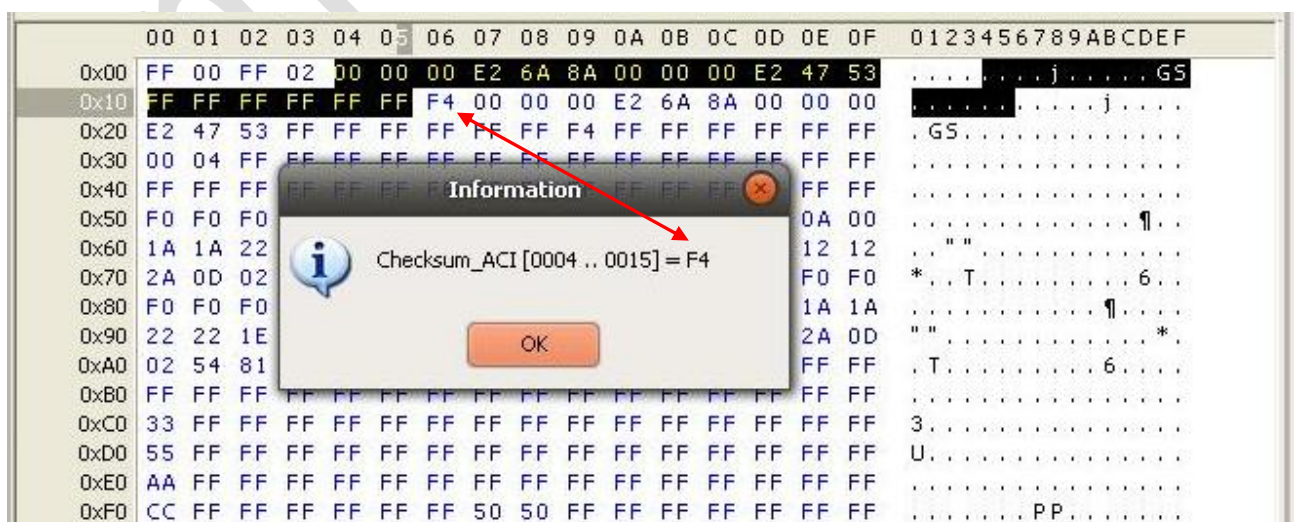
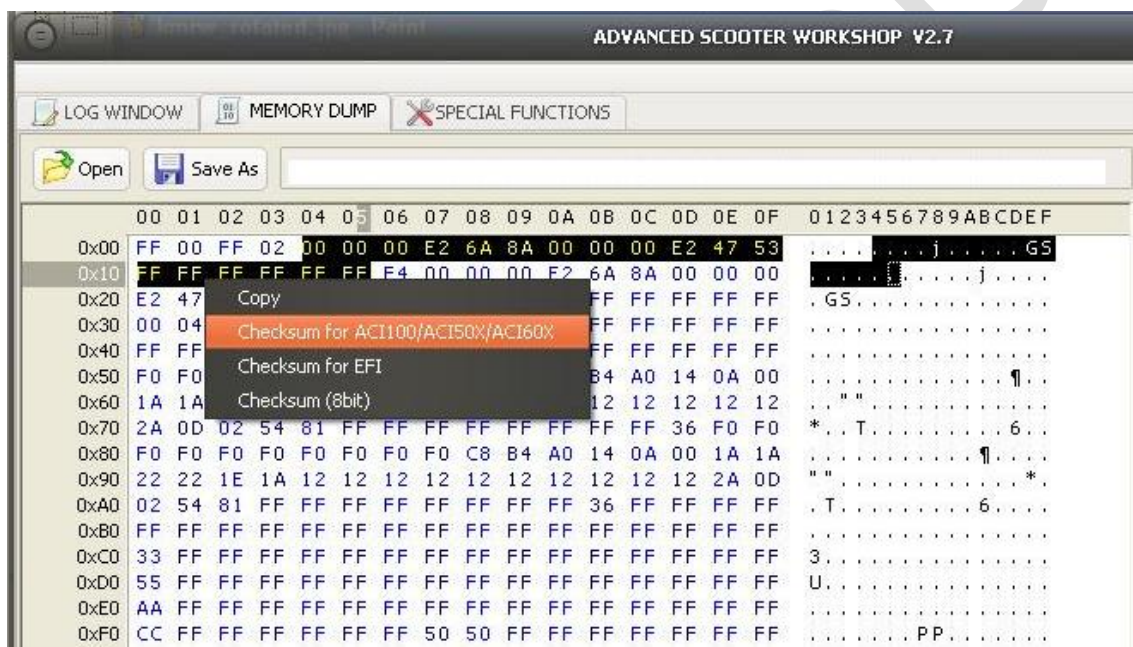
	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
00000000	FF	00	FF	02	00	00	01	1E	25	79	00	00	01	1E	18	CB	
00000010	FF	FF	FF	FF	FF	FF	8F	00	00	01	1E	25	79	00	00	01	
00000020	1E	18	CB	FF	FF	FF	FF	FF	FF	8F	FF	FF	FF	FF	FF	FF	
00000030	00	04	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
00000040	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
00000050	F0	F0	F0	F0	DC	C8	D4	70	8C	78	64	50	3C	28	14	00	
00000060	1A	1A	1A	NUMBER OF STORED KEYS (01 – 03)								A	16	12	12	12	12
00000070	2A	0D	02	MASTER KEY								F	FF	FF	38	F0	F0
00000080	F0	F0	DC	SERVICE KEY 1								C	28	14	00	1A	1A
00000090	1A	28	28	SERVICE KEY 2								2	12	12	12	2A	0D
000000A0	02	54	81	CRC OF KEY BLOCK								F	38	FF	FF	FF	FF
000000B0	FF	FF	FF									F	FF	FF	FF	FF	FF
000000C0	33	FF	FF									F	FF	FF	FF	FF	FF
000000D0	55	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
000000E0	AA	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
000000F0	CC	FF	FF	FF	FF	FF	FF	50	50	FF	FF	FF	FF	FF	FF	FF	

Up to 3 keys can be stored – 1 MASTER and 2 SERVICE keys. Areas of unused keys are filled with FFs.

How to store transponder data directly into MC68HC05 EEPROM file

- ✓ Read EEPROM data from **ACI100**
- ✓ Read key data using any transponder reader
- ✓ Convert transponder data using **Transponder Data Converter** (read Chapter 5)
- ✓ Transfer last 6 bytes of calculated data to the position of any key in the file – **MASTER** or **SERVICE1**, **SERVICE2**. Every key position is repeated twice in the file – transfer it into both places!
- ✓ Recalculate CRC of **Key_Block1** area (address 0004-0015) and change its corrected value at the address **0016**
- ✓ Recalculate CRC of **Key_Block2** area (address 0017-0028) and change its corrected value at the address **0029**
- ✓ Write modified this way EEPROM file into **ACI100**

Select desired memory block with mouse in the **Memory Dump** window and **click Right Mouse Button** For CRC recalculation:



MAGNETI MARELLI ACI500 / ACI501 / ACI502 / ACI503 / ACI504 / ACI600 / ACI601 / AC602 / ACI603 / ACI604

CDI controller hardware

- Microcontroller** – MOTOROLA MC68HC05B16 (0D60J)
- Internal EEPROM memory** – 256 bytes. Stores Key Data, Part Numbers (some newer types), ignition advance tables

EEPROM functions

- **Read MC68HC05 EEPROM**

Press this button to read MC68HC05B16 internal EEPROM memory by K-line. Memory content can be modified and saved to disk with desired filename. Output file size – 256 bytes. **File is compatible with TPro products.**

- **Write MC68HC05 EEPROM**

Open file, containing data to be programmed and press this button to write it to the MC68HC05B16 internal EEPROM by K-line. Writes data from “Memory Dump” window. Data can be modified prior to writing procedure. Input file size – 256 bytes.

EEPROM memory map

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
00000000	FF	00	FF	02	00	00	00	FA	3D	5F	00	00	00	EC	5C	1F	
00000010	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	37	00	00	00	
00000020	FA	3D	5F	00	00	00	EC	5C	1F	FF	FF	FF	FF	FF	FF	FF	
00000030	FF	FF	FF	FF	FF	37	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
00000040	00	04	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	
00000050	FF	DC	C8	B									3C	1D	1B	0C	00
00000060	13	1D	1D	1									45	45	45	45	45
00000070	33	0A	02	1									02	01	0C	10	E2
00000080	FF	DC	C8	B									3C	1D	1B	0C	00
00000090	13	1D	1D	1									45	45	45	45	45
000000A0	33	0A	02	1									02	01	0C	10	E2
000000B0	50	97	03	0									FF	FF	FF	FF	FF
000000C0	33	FF	FF	F									FF	FF	FF	FF	FF
000000D0	55	FF	FF	F									FF	FF	FF	FF	FF
000000E0	AA	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF
000000F0	CC	FF	FF	FF	FF	FF	FF	60	60	FF	FF	FF	FF	FF	FF	FF	FF

NUMBER OF STORED KEYS (01 – 04)

MASTER KEY

SERVICE KEY 1

SERVICE KEY 2

SERVICE KEY 3

CRC OF KEY BLOCK

Up to 4 keys can be stored – 1 MASTER and 3 SERVICE keys. Areas of unused keys are filled with FFs.

How to store transponder data directly into MC68HC05 EEPROM file

- ✓ Read EEPROM data from **ACI500/600**
- ✓ Read key data using any transponder reader
- ✓ Convert transponder data using **Transponder Data Converter** (read Chapter 5)
- ✓ Transfer last 6 bytes of calculated data to the position of any key in the file – **MASTER** or **SERVICE1**, **SERVICE2**, **SERVICE3**. Every key position is repeated twice in the file – transfer it into both places!
- ✓ Recalculate CRC of **Key_Block1** area (address 0004-001B) and change its corrected value at the address **001C**
- ✓ Recalculate CRC of **Key_Block2** area (address 001D-0034) and change its corrected value at the address **0035**
- ✓ Program modified this way EEPROM file into **ACI500/600**

Use same technique for CRC recalculation as described above in the section of **ACI100 control unit**.

The screenshot displays the 'ADVANCED SCOOTER WORKSHOP V2.7' interface. The main window shows a memory dump for the file 'G:\SCOOTER SCR\68HC05_orig_ok.bin'. The memory dump is organized into columns for addresses 00-0F and 01-0F, with corresponding hexadecimal and ASCII values. A context menu is open over the memory dump, showing options: 'Copy', 'Checksum for ACI100/ACI50X/ACI60X', 'Checksum for EFI', and 'Checksum (8bit)'. Below the memory dump, an 'Information' dialog box is displayed, showing the result of the CRC calculation: 'Checksum_ACI [0004 .. 001B] = 37'. A red arrow points from the value '37' in the dialog box to the value '37' in the memory dump at address 0x10.

Address	Hex	ASCII
0x00	FF 00 FF 02 00 00 00 FA 3D 5F 00 00 00 EC 5C 1F =_... \.
0x10	FF FF FF FF FF FF FF FF FF FF FF 37 00 00 00 7...
0x20	FA 3D 5F 00 00 00 EC 5C 1F FF FF FF FF FF	.. =_... \.
0x30	FF FF FF FF FF FF FF FF FF FF FF FF FF FF 7.
0x40	00 04 FF FF FF FF FF FF FF FF FF FF FF FF x dZPF <.
0x50	FF DC FF FF FF FF FF FF FF FF FF FF FF FF - =CCDDEEEEE
0x60	13 1D FF FF FF FF FF FF FF FF FF FF FF FF	3.....
0x70	33 0A 02 19 8F D6 D4 DC DA 01 06 02 01 0C 10 E2 x dZPF <.
0x80	FF DC C8 B4 A0 8C 78 64 5A 50 46 3C 1D 1B 0C 00 - =CCDDEEEEE
0x90	13 1D 1D 13 13 2D 3D 43 43 44 44 45 45 45 45	3.....
0xA0	33 0A 02 19 8F D6 D4 DC DA 01 06 02 01 0C 10 E2	P.....
0xB0	50 97 03 03 02 00 98 11 06 FF FF FF FF FF FF	3.....
0xC0	33 FF FF FF FF FF FF FF FF FF FF FF FF FF	U.....
0xD0	55 FF FF FF FF FF FF FF FF FF FF FF FF FF
0xE0	AA FF FF FF FF FF FF FF FF FF FF FF FF FF
0xF0	CC FF FF FF FF FF FF 60 60 FF FF FF FF FF FF

CDI controller hardware

- Microcontroller** – SGS-THOMSON ST72C334N4
- Internal EEPROM memory** – 256 bytes. Stores Key Data, part numbers
- External EEPROM memory** – 95040 (512 bytes). Stores ignition advance tables

EEPROM functions

- **Read ST72 internal EEPROM**
Press this button to read ST72C334 internal EEPROM memory by K-line. Memory content can be modified and saved to disk with desired filename. Output file size – 256 bytes. **File is compatible with TPro products.**
- **Write ST72 internal EEPROM**
Open file, containing data to be programmed and press this button to write it to the ST72C334 internal EEPROM by K-line. Writes data from “Memory Dump” window. Data can be modified prior to writing procedure. Input file size – 256 bytes.
- **Read external 95040 EEPROM**
Press this button to read 95040 EEPROM memory by K-line. Memory content can be modified and saved to disk with desired filename. Output file size – 512 bytes.
- **Write external 95040 EEPROM**
Open file, containing data to be programmed and press this button to write it to the 95040 EEPROM by K-line. Writes data from “Memory Dump” window. Data can be modified prior to writing procedure. Input file size – 512 bytes.
- **Reset to NEW (Make a backup copy of ST72 EEPROM before doing this!)**
Press this button to reset CDI controller to its **factory state**. Key Data will be cleared. Engine will run in limited up to **2000 rpm** mode with immobilizer aerial plug disconnected. Immobilizer status LED will illuminate for 2 seconds on ignition set to ON. You must to have **at least 2 keys** to carry out a key programming procedure:
 - 4) Insert **MASTER** key (usually red or brown), turn ignition to ON for 2 seconds. Remove it.
 - 5) Insert **SERVICE** key (usually black or blue), turn ignition to ON for 2 seconds. Remove it. Repeat for all **SERVICE** keys.
 - 6) Insert **MASTER** key again and turn ignition to ON for 2 seconds to close procedure.

EFI TECHNOLOGY AC19I / AC20I / AC25I / AC32I (EURO3)

CDI controller hardware

- Microcontroller** – SGS-THOMSON ST72F521
- Internal EEPROM memory** – NO INTERNAL EEPROM
- External EEPROM memory** – 95080 (1024 bytes). Stores Key Data, part numbers, ignition advance tables

NOTE6: EFI TECHNOLOGY CDI controllers with system type **AC19 / AC20 / AC25 / AC30** has no immobilizer function. Letter “I” stand for “**IMMOBILIZER**”. For example **AC19I** is immobilized CDI controller while **AC19** means non immobilized version.

EEPROM functions

- **Read external 95080 EEPROM**
Press this button to read 95080 EEPROM memory by K-line. Memory content can be modified and saved to disk with desired filename.
Output file size – 1024 bytes. **File is compatible with TPro products.**
- **Write external 95080 EEPROM**
Open file, containing data to be programmed and press this button to write it to the 95080 EEPROM by K-line. Writes data from “Memory Dump” window. Data can be modified prior to writing procedure.
Input file size – 1024 bytes.
- **Reset to NEW (Make a backup copy of 95080 EEPROM before doing this!)**
Press this button to reset CDI controller to its **factory state**. Key Data will be cleared. Engine will run in limited up to **2000 rpm** mode with immobilizer aerial plug disconnected. Immobilizer status LED will illuminate for 2 seconds on ignition set to ON. You must to have **at least 2 keys** to carry out a key programming procedure:
 - 1) Insert **MASTER** key (usually red or brown), turn ignition to ON for 2 seconds. Remove it.
 - 2) Insert **SERVICE** key (usually black or blue), turn ignition to ON for 2 seconds. Remove it. Repeat for all **SERVICE** keys.
 - 3) Insert **MASTER** key again and turn ignition to ON for 2 seconds to close procedure.

MAGNETI MARELLI IMM003.XX / IMM006.XX IMMOBILIZER

Microcontroller – MOTOROLA MC68HC05E6 (0F82B / 0G72G)
Internal EEPROM memory – 160 bytes. Stores Key Data.

NOTE7: IMM003/IMM006 is only one of components in the complete immobilizer system and cannot be checked "on-the-bench" for transponder validity (like stand-alone CDI controllers) without injection/ignition control module connected together with it.

EEPROM functions

- **Read MC68HC05E6 EEPROM**

Press this button to read out full internal MC68HC05E6 EEPROM memory image by K-line. Memory content can be modified and saved to disk with desired filename.

Output file size – 160 bytes.

- **Write MC68HC05E6 EEPROM**

Open file, containing data to be programmed and press this button to write it to the MC68HC05E6 internal EEPROM by K-line. Writes data from "Memory Dump" window. Input file size – 160 bytes.

NOTE8: memory area 0003-0062 is write-protected in the diagnostic mode and only 64 bytes out of 160 can be rewritten by K-line (yellow zone in the picture). Anyway is still possible to transfer EEPROM data from one IMM006 to another or to change key data, using technique described below.

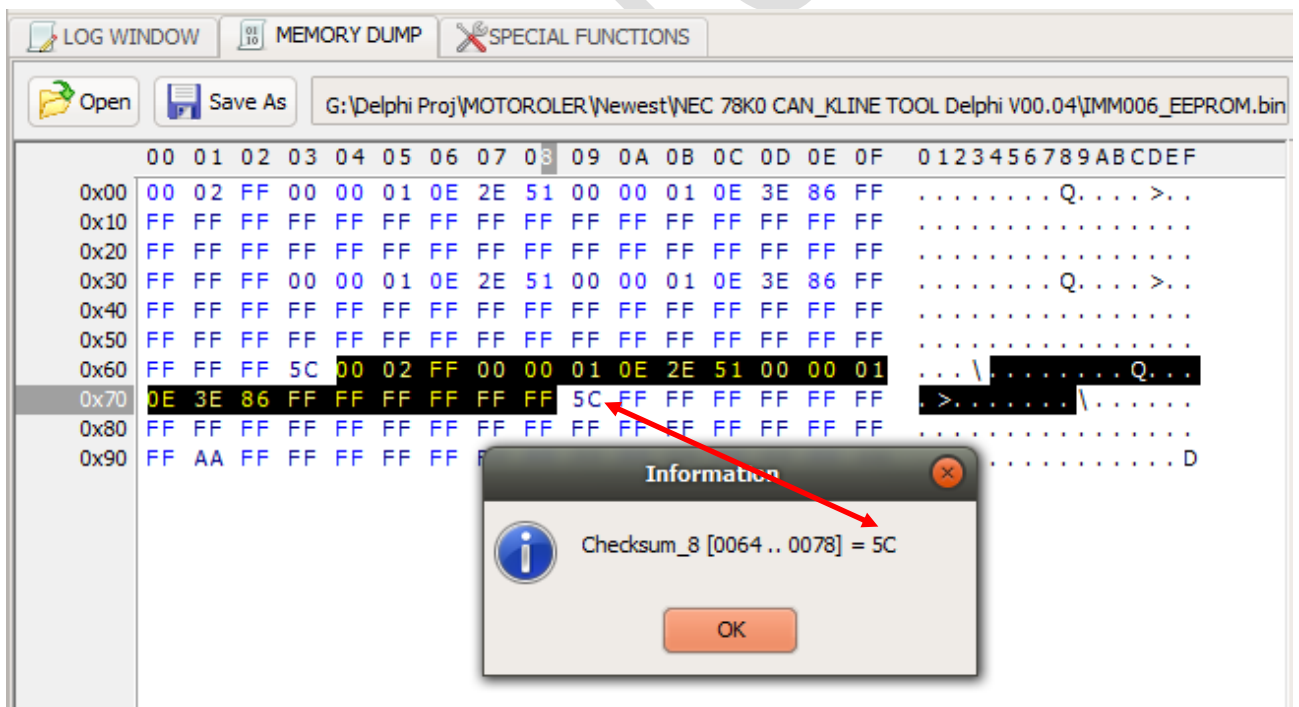
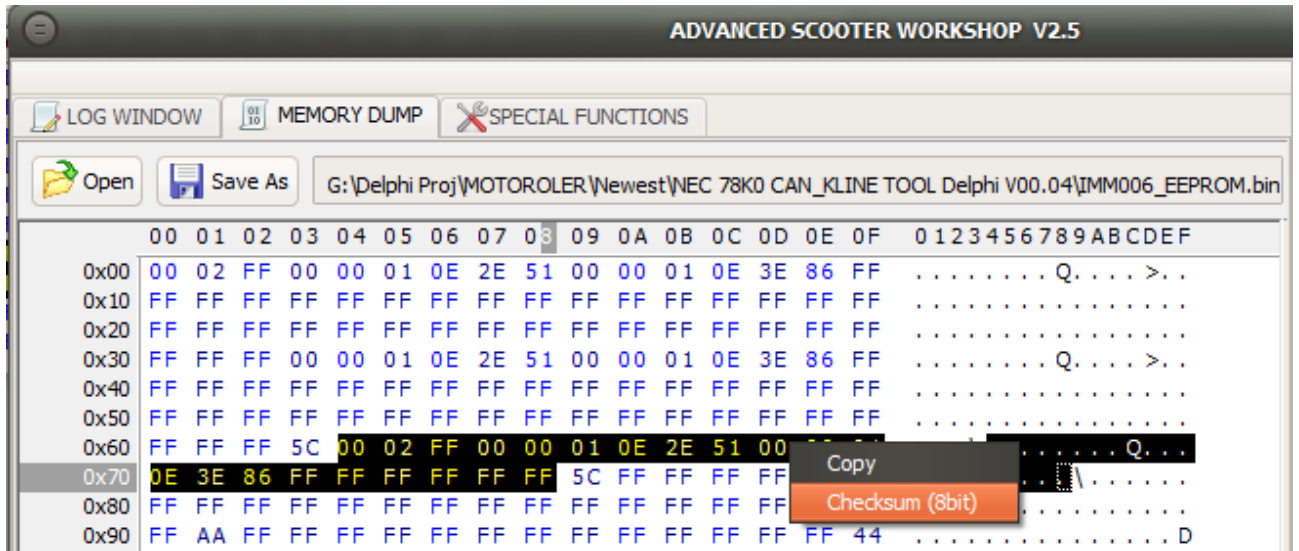
	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F		
00000000	00	02	FF	00	00	01	0E	2E	51	00	00	01	0E	3E	86	FF	Q	...	>	..												
00000010	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000020	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000030	FF	FF	FF	00	00	01	0E	2E	51	00	00	01	0E	3E	86	FF	Q	>	..												
00000040	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000050	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000060	FF	FF	FF	5C	00	02	FF	00	00	01	0E	2E	51	00	00	01	...	\	Q	...													
00000070	0E	3E	86	FF	FF	FF	FF	FF	FF	5C	FF	FF	FF	FF	FF	FF	..>	\													
00000080	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000090	FF	AA	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	44												

There are 3 transponder key data zones in the memory map of HC05E6. Two of them (marked with green) are protected by checksum (marked with blue) for data safety and self-repair purposes in the case of data corruption.

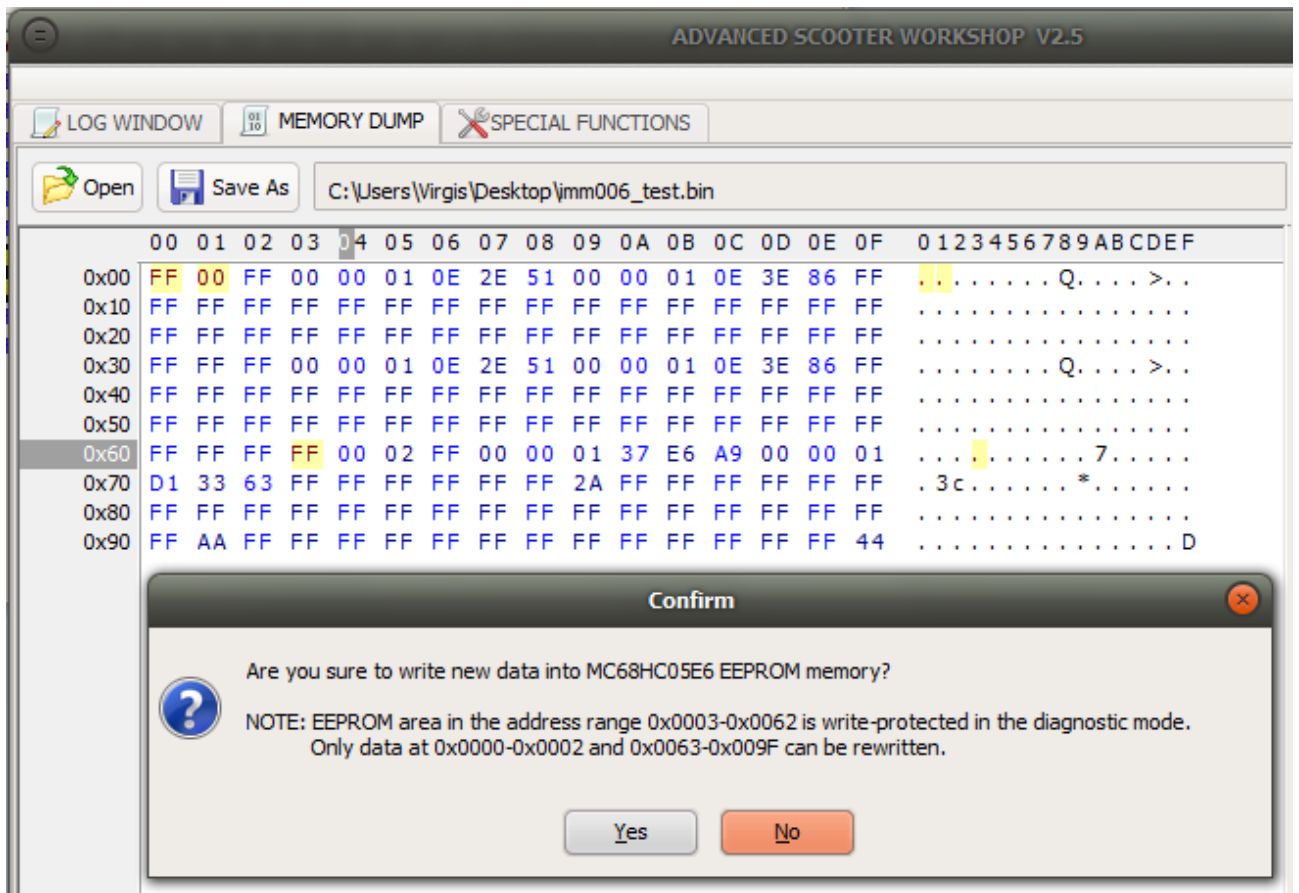
	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F		
00000000	00	02	FF	00	00	01	0E	2E	51	00	00	01	0E	3E	86	FF	Q	>	..												
00000010	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000020	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000030	FF	FF	FF	00	00	01	0E	2E	51	00	00	01	0E	3E	86	FF	Q	>	..												
00000040	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000050	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000060	FF	FF	FF	5C	00	02	FF	00	00	01	0E	2E	51	00	00	01	...	\	Q	...													
00000070	0E	3E	86	FF	FF	FF	FF	FF	FF	5C	FF	FF	FF	FF	FF	FF	..>	\													
00000080	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF												
00000090	FF	AA	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	44												

How to write file to IMM006:

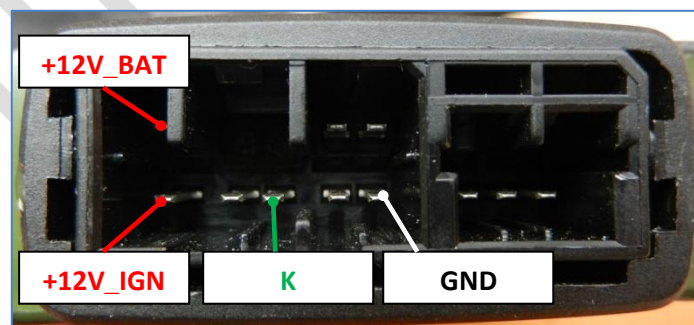
- ✓ Open file you want to write,
- ✓ Check for checksum validity of data block 0x64-0x78. Mark that area, click right mouse button and choose **Checksum (8bit)** item. Fix it to calculated value at address 0x79 if necessary:



- ✓ Change bytes at addresses 0x00-0x01 to **FF 00**. Change byte at address 0x63 to **FF** (three places marked with yellow in the picture). Press **Write MC68HC05E6 EEPROM** button



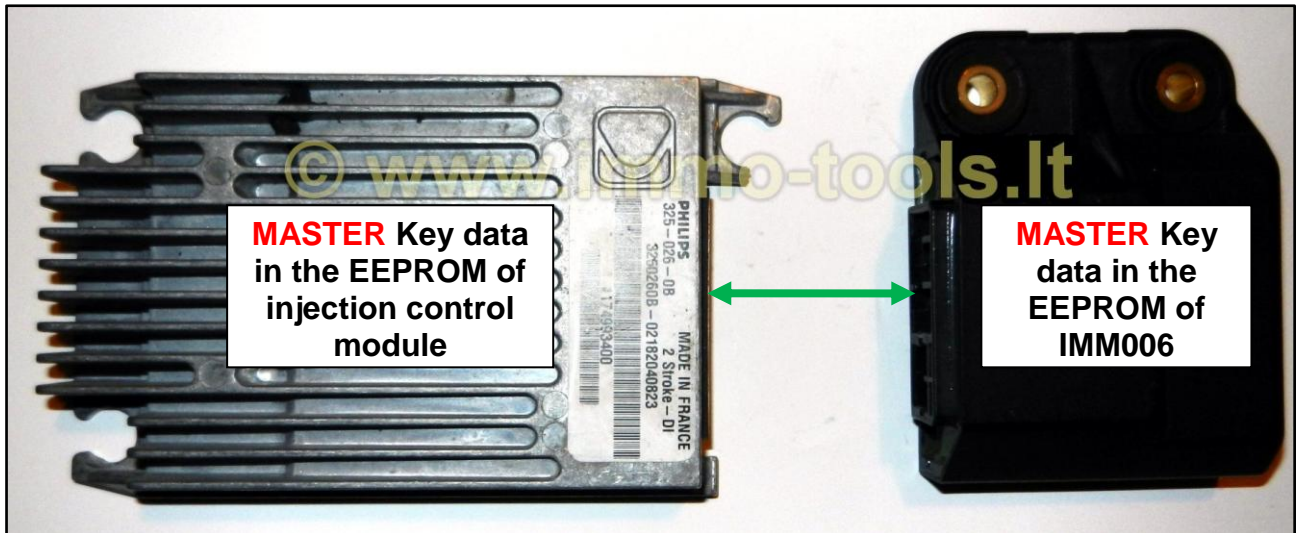
- ✓ Disconnect and reconnect **+12V_IGN** power supply to **IMM006**. Data will be transferred from addresses 0x64-0x79 to addresses 0x00-0x14 and checksum at address 0x63 will be self-repaired. Key data block at the middle of the file will be left unchanged but it will be corrected by itself when complete immobilizer system becomes operational



Use same technique to change key data in the IMM006 control unit – modify area 0x64-0x78, recalculate checksum and write its new value into address 0x79. Write FF 00 at first bytes of the file and FF at address 0x63. Program EEPROM of MC68HC05 with this way modified file, disconnect and reconnect power supply.

- **Reset to NEW (Make a backup copy of MC68HC05E6 EEPROM before this!)**
Press this button to reset immobilizer control unit **IMM006** to its **factory state**. Key Data will be cleared and control unit will be ready to be linked to another injection/ignition control module and transponder keys.

NOTE9: You must to have **MASTER** key that belongs to Injection/Ignition control unit during programming of the **NEW** immobilizer control unit!



Data bytes of **MASTER** key holds information for synchronization between immobilizer and injection/ignition control units and are stored in both of them. If you are replacing immobilizer control unit with brand new (or cleared) you must to use **MASTER** key that was previously programmed to injection/ignition controller to keep synchronization between them.

You must to reset injection/ignition controller to **NEW** (or replace it with brand new) if key programming is arranged with **MASTER** key that was never been programmed into memory of particular injection/ignition controller.

You must to have **at least 2 keys** to carry out a key programming procedure:

- 1) Insert **MASTER** key (usually red or brown), turn ignition to ON for 2 seconds. Remove it.
- 2) Insert **SERVICE** key (usually black or blue), turn ignition to ON for 2 seconds. Remove it. Repeat for all **SERVICE** keys.
- 3) Insert **MASTER** key again and turn ignition to ON for 2 seconds to close procedure.

MAGNETI MARELLI MIU1.XX / MIU2.XX INJECTION ECU WITH THROTTLE BODY

Control module hardware

- Microcontroller** – STMicroelectronics ST10F269-T3
- Internal EEPROM memory** – On-FLASH emulated / 16 Kilobytes
- External EEPROM memory** – NONE OR SPI 95160



EEPROM functions

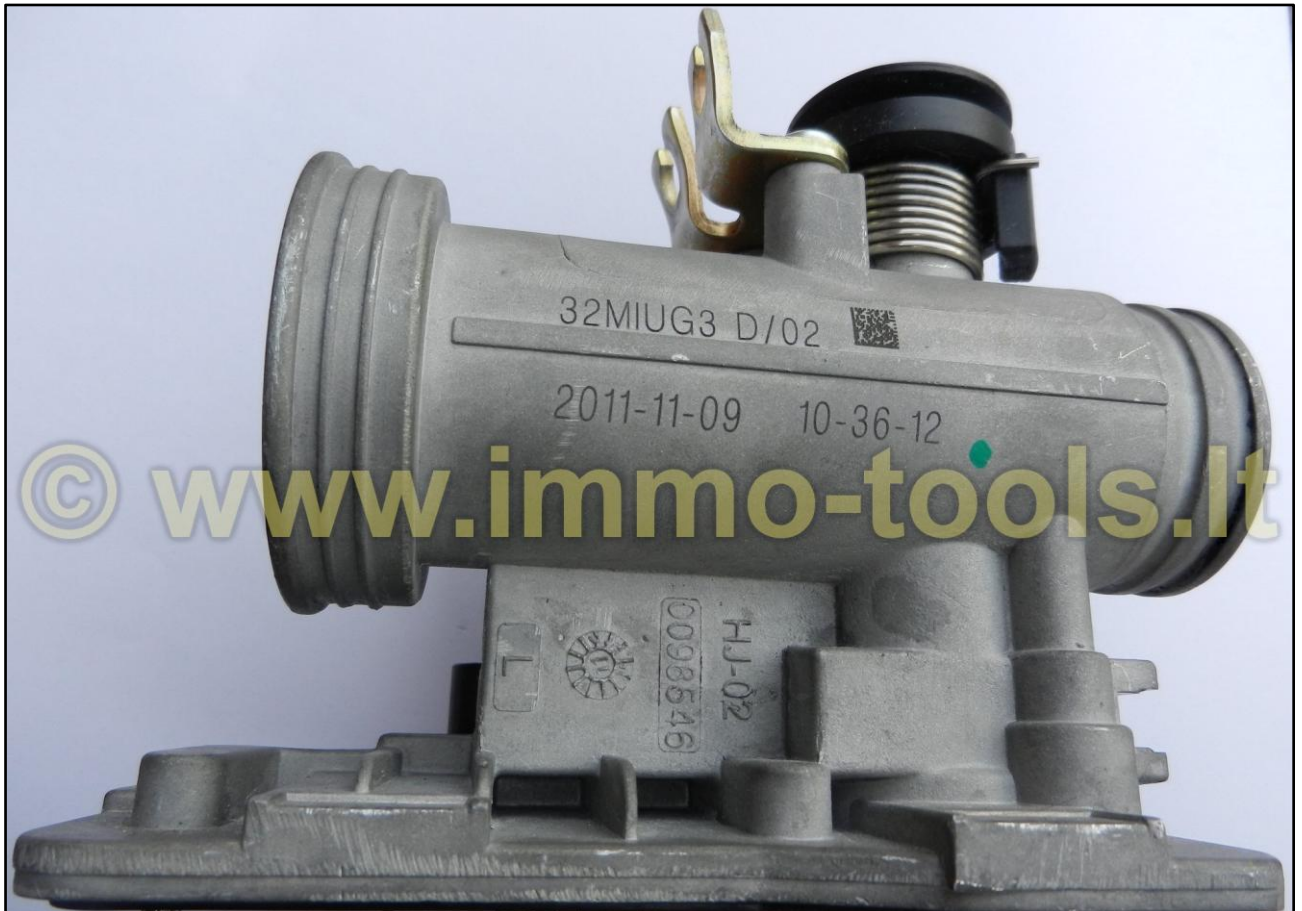
- **Read KEY DATA from ST10F269**

Press this button to read out Key Data block (memory range 0x18090-0x1828F) from ST10F269-T3 internal FLASH memory by K-line. Output file size – 512 bytes.

MAGNETI MARELLI MIU G3 INJECTION ECU WITH THROTTLE BODY

Control module hardware

- Microcontroller** – Infineon SAK-XC2060M
- Internal EEPROM memory** – NO
- External EEPROM memory** – 95320 (4096 bytes)



EEPROM functions

- **Read 95320 EEPROM**
Press this button to read out data from the external 95320 SPI EEPROM by K-line. Output file size – 4096 bytes.
- **Write 95320 EEPROM**
Press this button to write data to the external 95320 SPI EEPROM by K-line. Writes data from “Memory Dump” window. Input file size – 4096 bytes. CRC check and repair takes place before programming. That will allow you to modify transponder data in the file.
- **Reset to NEW**
Press this button to reset **MIU G3** controller to its **factory state**. Key Data will be cleared. Immobilizer status LED will illuminate for 2 seconds on ignition set to ON. You must to have **at least 2 keys** to carry out a key programming procedure as described in the **Chapter 6**.

MAGNETI MARELLI IAW15 INJECTION ECU

Control module hardware

- Microcontroller** – MOTOROLA MC68HC11F1
- Internal EEPROM memory** – 512 bytes
- External EEPROM memory** – NO



EEPROM functions

- **Read MC68HC11F1 EEPROM**
Press this button to read out data from the internal EEPROM of MC68HC11F1 by K-line. Output file size – 512 bytes.
- **Write MC68HC11F1 EEPROM**
Press this button to write data to the internal EEPROM of MC68HC11F1 by K-line. Writes data from “Memory Dump” window. Input file size – 512 bytes.
- **Reset to NEW**
Press this button to reset **IAW15** controller to its **factory state**. Previously programmed immobilizer data will be cleared and ECU will be set into immobilizer code self programming mode. Turn ignition ON with a valid **MASTER** key that belongs to **IMM006** to link **IAW15** to **IMM006** immobilizer control unit. Read and program **MASTER** key data from **IMM006** into T5 transponder if you do not have a **MASTER** key. Programming is impossible using **SERVICE** key!

9. Copyright information

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